



## ABSTRACT OF THE DISCLOSURE

A wader that is shaped to allow for ease of movement in the hip and knee areas and that has seams running vertically on the anterior and posterior sides of the leg portions. The wader is designed to alleviate discomfort caused by stiff seams and to address the problem of seam abrasion. The wader is made of breathable fabric, and the seams are sewn and sealed. The wader can include, optionally, a foot-covering device and a cinching device. In the preferred embodiment, the sealing means is a thermoplastic adhesive tape. A method of manufacturing the wader described above.